

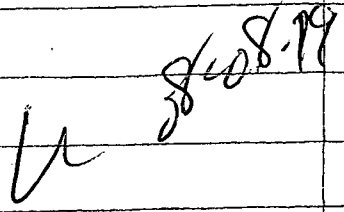
DART AEROSPACE LTD		Work Order:	34952
Description: BASE ASSEMBLY		Part Number:	B67-43001-65
Dwg: B67-43001	SHEET 15	Qty:	3
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	GA	CUT ALL 1" x 1" SQUARE TUBING M18601 = 3 M18602 = 3 - 139 = 12.0469" LONG WITH ANGLES @ 76.5° DEBURR		08-06-25	3
3	GA	- 141 = 11.00" LONG WITH 76.5° ANGLE ONE END		08-06-25	2
		AND 58.5° ANGLE OTHER END - DEBURR		08-06-25	
4	WA	- 143 = 17.50" LONG WITH 58.5° ANGLE ONE END		08-06-25	2
		MARK HOLES + DRILL AS PER DWG. DEBURR		08-06-25	
5	WA	MOUNT PARTS IN WELDING JIG AND WELD		08-06-25	
		DEBURR			
8	GA	IDENTIFY AS B67-43001-65		08-06-25	
6	WA	CUT D3440-11 AS PER DWG. DEBURR			
7	WA	WELD D3440-11 TO ASSEMBLY			
9	QCS/9	Droped work/weld			
10	SI	Identify = Stock			
11	DC	Level 21 Close w/o			

PRELIMINARY ISSUE

Rev	Date	Change	Revised By	Approved

DART AEROSPACE LTD		Work Order:	39952
Description: INNER TUBE		Part Number:	B67-43001-25
Dwg: B67-43001		Qty:	257
SHEET 23		Page 1 of 1	

Step	Location	Procedure	By	Date
1	DC	Issue Traveller		
2	GA	PICK 1.25" OD x 0.125" WALL 6061-T6, WW-T-6016 AL. TUBING. CUT TO 47.90" LONG. M18641	PH	08.06.21.5
3	GA	DRILL Ø 1.00" HOLE AS PER DWG.	PH	08.07.01.5
4	GA	PICK B67-43001-249 (A) M18147	PH	08.01.08.5
5	WA	INSERT B67-43001-249 INTO B67-43001-257 TUBE AND WELD AS PER DWG.	PH	08.01.08.5
6A	GA	GRIND AND DEBURR FLUKE TO CIRCUMFERENCE OF TUBING.	SAD	08.07.15.0
7	GA	IDENTIFY PART AS B67-43001-257	PH	08.02.29.5
bb	QCS	Inspect Level 5		
PRELIMINARY ISSUE				
<div style="text-align: right;">  8-08-19 </div>				

Rev	Date	Change	Revised By	Approv
1		New issue	RE	RE